

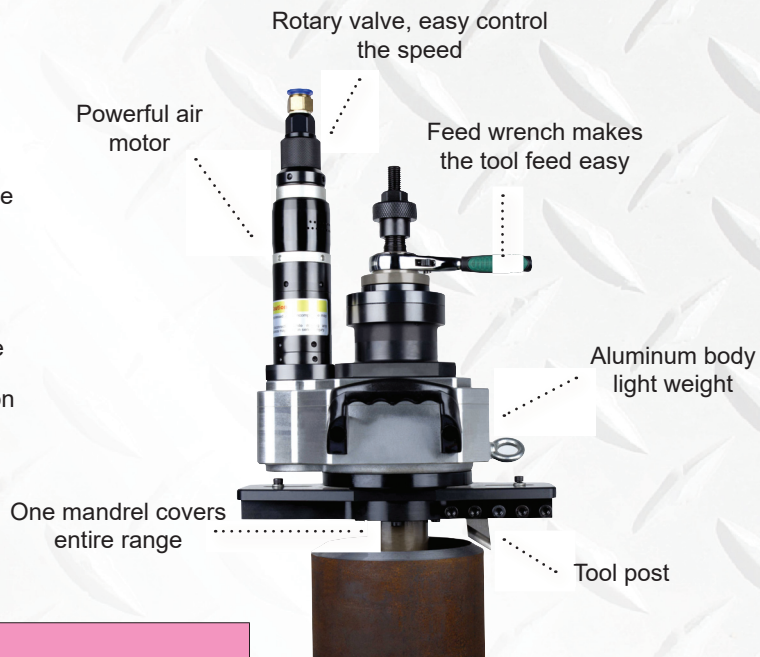
## Pneumatic Pipe Beveler IDP252

The ID-Mounted beveling operation utilizes an expandable mandrel which is slid into the open end of the pipe. A draw nut is tightened, which expands the mandrel blocks up a ramp and against the ID surface for positive mounting, self centered and squared to the bore. As the tool bit is fed into the material from the end, a bevel is produced which conforms to the angle predetermined by the angle ground into the bit.

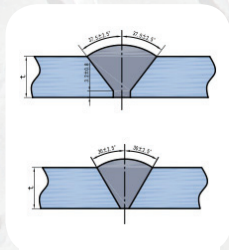
IDP252 is a wide working range machine cover 3" - 10" OD pipe, makes it as a popular machine on the market. End prepping carbon steel, stainless steel, P-91 and other hard material.

### FEATURES

- Straight type, low radial clearance
- 8 sets of clamps cover the entire range
- One mandrel covers entire range
- Can be positioned in any direction
- Self centering clamping system
- Easy set up & operation



Part Number	Description
IDP252	Pneumatic Inner Diameter Mounted Pipe Beveler
42F-0822	Facing Tool Bit
42B-0822-37	Beveling Tool Bit 37°
42B-0822-30	Beveling Tool Bit 30°



37.5° V T type beveling  
with 1.6mm root

30° V type beveling

Model	IDP120
Driven	Pneumatic
Power Supply	1200L/Min@0.6Mpa
Motor Power	1.5 HP
Clamping Range (ID)	80-240 mm
Working Range (OD)	273.05mm (10")
Wall thickness	≤ 20 mm
Rotation Speed	44 r/min
Working Weight	37 kgs
Shipping Weight	48 kgs
Shipping Size	72 x 37.5 x 31.5 cm



J-Prep. Tool   V-Prep. Tool   Facing Tool   Inside Beveling